



Longarm Thread Reference Guide – 2017

Weight	Content	Needle	Bobbin	Colors Available	Notes
50	Mako Cotton 2 ply	4.0	50wt	270	
40	Mako Cotton 2 ply	3.5 or 4.0	50wt	270	
40	Mako Cotton 3 ply	4.5	40wt (2 ply)	50	
28	Mako Cotton 2 ply	4.0	40wt or 50wt	270	
12	Mako Cotton 2 ply	4.5	28wt	270	
40	Polyester 2 ply	3.5 or 4.0	50wt	10	
50	Nylon Monofilament	3.0 or 4.0	40wt, 50wt, or hand wound nylon	2	*hand wind your bobbin if you are going to use the monofilament
12	Wool/Acrylic 2 ply	Largest Possible	28wt	192	
60	Mako Cotton 2 ply	3.0 (or larger if using a different top thread)	60wt	2	*comes in black or white only

Questions?

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